



BITZER Output data

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Project survey

Selected compressors

Semi-hermetic Reciprocating Compressors

1x 4PES-15Y

Chosen accessory

[Horizontal receivers](#)

[IQ MODULE](#)

1x CM-RC-01



Selection: Semi-hermetic Reciprocating Compressors

Input Values

| | | | |
|---|---|--|-----------------------------|
| Compressor model Mode | 4PES-15Y Refrigeration and Air conditioning | Suction gas temperature Operating mode | 20,00 °C Auto |
| Refrigerant Reference temperature Liq. subc. (in condenser) | R449A Dew point temp. 0 K | Power supply Capacity control Useful superheat | 400V-3-50Hz 100% 100% |

Result

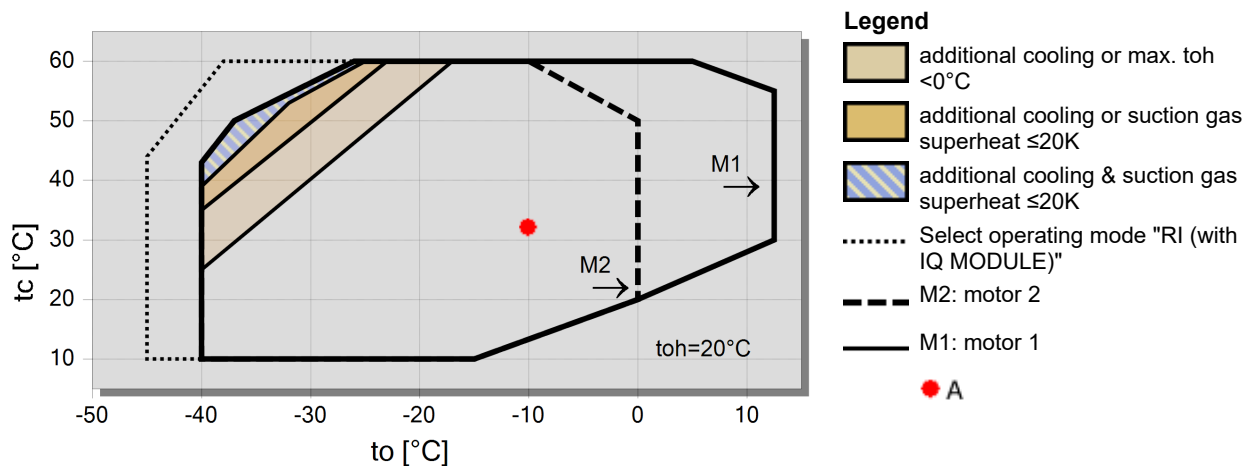
| | | | |
|---|---|---|---|
| Q [W] Qu* [W] P [kW] I [A] Qc [W] | Cooling capacity Evaporator capacity Power input Current Condenser capacity | COP [-] m [kg/h] Op. th [°C] | COP/EER Mass flow Operating mode Discharge gas temp. w/o cooling |
|---|---|---|---|

| tc | to | 10°C | 5°C | 0°C | -5°C | -10°C | -15°C | -20°C | -25°C |
|------|-----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 30°C | Q [W] | 65740 | 54311 | 44523 | 36153 | 29021 | 22973 | 17880 | 13625 |
| | Qu* [W] | 65740 | 54311 | 44523 | 36153 | 29021 | 22973 | 17880 | 13625 |
| | P [kW] | 8,46 | 8,59 | 8,51 | 8,23 | 7,80 | 7,22 | 6,53 | 5,75 |
| | I [A] | 16,28 | 16,45 | 16,34 | 15,99 | 15,45 | 14,75 | 13,96 | 13,13 |
| | Qc [W] | 74202 | 62903 | 53031 | 44387 | 36816 | 30191 | 24407 | 19374 |
| | COP [-] | 7,77 | 6,32 | 5,23 | 4,39 | 3,72 | 3,18 | 2,74 | 2,37 |
| | m [kg/h] | 1347 | 1099 | 891 | 717 | 571 | 449 | 348 | 264 |
| | Op. | Standard | Standard | Standard | Standard | Standard | Standard | Standard | Standard |
| | th [°C] | 52,3 | 59,6 | 67,2 | 75,4 | 84,1 | 93,5 | 103,8 | 114,9 |
| 40°C | Q [W] | 57140 | 46994 | 38309 | 30893 | 24590 | 19263 | 14798 | 11089 |
| | Qu* [W] | 57140 | 46994 | 38309 | 30893 | 24590 | 19263 | 14798 | 11089 |
| | P [kW] | 10,72 | 10,50 | 10,08 | 9,49 | 8,76 | 7,91 | 6,96 | 5,94 |
| | I [A] | 19,32 | 19,01 | 18,43 | 17,63 | 16,66 | 15,58 | 14,45 | 13,32 |
| | Qc [W] | 67856 | 57489 | 48387 | 40385 | 33348 | 27169 | 21755 | 17029 |
| | COP [-] | 5,33 | 4,48 | 3,80 | 3,25 | 2,81 | 2,44 | 2,13 | 1,87 |
| | m [kg/h] | 1290 | 1046 | 842 | 673 | 531 | 413 | 315 | 235 |
| | Op. | Standard | Standard | Standard | Standard | Standard | Standard | Standard | Standard |
| | th [°C] | 64,7 | 72,2 | 80,1 | 88,7 | 97,8 | 107,7 | 118,3 | 129,6 |
| 50°C | Q [W] | 48543 | 39717 | 32164 | 25725 | 20266 | 15672 | 11840 | 8680 |
| | Qu* [W] | 48543 | 39717 | 32164 | 25725 | 20266 | 15672 | 11840 | 8680 |
| | P [kW] | 12,61 | 12,06 | 11,33 | 10,45 | 9,44 | 8,33 | 7,13 | 5,88 |
| | I [A] | 22,1 | 21,3 | 20,2 | 18,95 | 17,57 | 16,11 | 14,65 | 13,27 |
| | Qc [W] | 61153 | 51779 | 43499 | 36177 | 29707 | 23997 | 18972 | 14565 |
| | COP [-] | 3,85 | 3,29 | 2,84 | 2,46 | 2,15 | 1,88 | 1,66 | 1,47 |
| | m [kg/h] | 1228 | 989 | 790 | 625 | 488 | 374 | 281 | 205 |
| | Op. | Standard | Standard | Standard | Standard | Standard | Standard | Standard | Standard |
| | th [°C] | 77,1 | 84,8 | 93,1 | 102,0 | 111,6 | 121,9 | 132,9 | 0 |

-- No calculation possible (see message in single point selection)

*According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

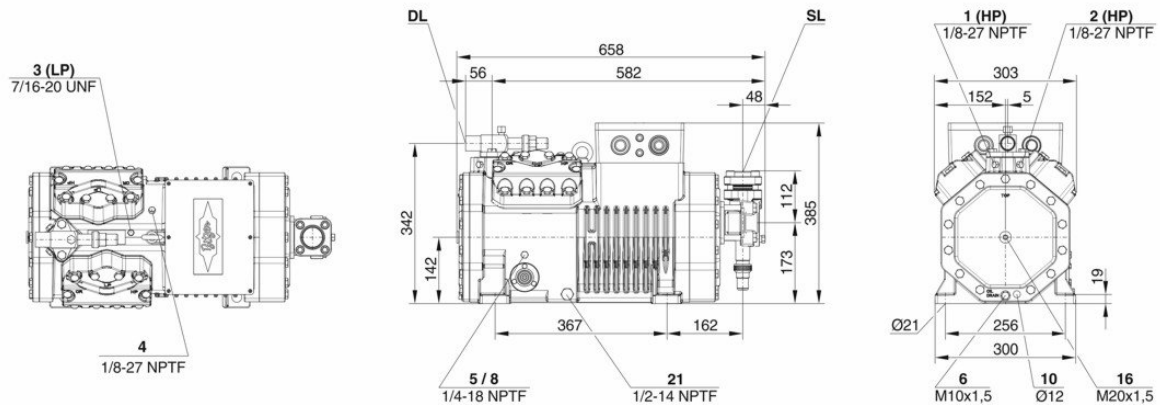
Application Limits 100% 4PES-15





Technical Data: 4PES-15Y

Dimensions and Connections



Technical Data

Technical Data

| | |
|--|--|
| Displacement (1450 RPM 50Hz) | 48,50 m3/h |
| Displacement (1750 RPM 60Hz) | 58,53 m3/h |
| No. of cylinder x bore x stroke | 4 x 65 mm x 42 mm |
| Weight | 142 kg |
| Max. pressure (LP/HP) | 19 / 32 bar |
| Connection suction line | 42 mm - 1 5/8" |
| Connection discharge line | 28 mm - 1 1/8" |
| Oil type R134a/R407C/R404A/R507A/R407A/R407F | BSE32(Standard) R134a tc>70°C: BSE55 (Option) |
| Oil type R22 (R12/R502) | B5.2(Option) |
| Oil type R1234yf/R1234ze | BSE32 (Standard) R1234ze tc>70°C & to>0°C: BSE55 (Option) R1234ze to>15°C: BSE85K (Option) |

Motor data

| | |
|---------------------------------|-----------------------|
| Motor version | 1 |
| Motor voltage (more on request) | 380-420V PW-3-50Hz |
| Max operating current | 28.2 A |
| Winding ratio | 50/50 |
| Starting current (Rotor locked) | 81.0 A Y / 132.0 A YY |
| Max. Power input | 16,0 kW |

Extent of delivery (Standard)

| | |
|--------------------------|-------------------------|
| Motor protection | SE-B1, CM-RC-01(Option) |
| Enclosure class | IP66 |
| Vibration dampers | Standard |
| Oil charge | 2,60 dm ³ |
| Discharge shut-off valve | Standard |
| Suction shut-off valve | Standard |

Available Options

| | |
|----------------------------------|-----------------------|
| Discharge gas temperature sensor | Option |
| Start unloading | Option |
| Capacity control | 100-50% (Option) |
| Capacity Control - infinite | 100-10% (Option) |
| Additional fan | Option |
| Oil service valve | Option |
| Crankcase heater | 0..140 W PTC (Option) |
| Oil level monitoring | OLC-K1 (Option) |

Sound measurement

| | |
|--|------------------|
| Sound power level (+5°C / 50°C) | 75,0 dB(A) @50Hz |
| Sound power level (-10°C / 45°C) | 76,3 dB(A) @50Hz |
| Sound power level (-35°C / 40°C) | 79,9 dB(A) @50Hz |
| Sound pressure level @ 1m (+5°C / 50°C) | 67 dB(A) @50Hz |
| Sound pressure level @ 1m (-10°C / 45°C) | 68,3 dB(A) @50Hz |
| Sound pressure level @ 1m (-35°C / 40°C) | 71,9 dB(A) @50Hz |
| Sound power level (+5°C / 50°C) R134a | 73 dB(A) @50Hz |
| Sound power level (-10°C / 45°C) R134a | 74,3 dB(A) @50Hz |
| Sound pressure level @ 1m (+5°C / 50°C) R134a | 65 dB(A) @50Hz |
| Sound pressure level @ 1m (-10°C / 45°C) R134a | 66,3 dB(A) @50Hz |



Semi-hermetic Reciprocating Compressors

Motor 1 = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

Motor 2 = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- * plausibility tests of the data performed by experts.
- * regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compressors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program ☐ Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)
- 2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative)
- 3 Low pressure connection (LP)
- 4 CIC system: injection nozzle (LP)
- 4b Connection for CIC sensor
- 4c Connection for CIC sensor (MP / operation with liquid subcooler)
- 5 Oil fill plug
- 6 Oil drain
- 7 Oil filter (magnetic screw)
- 8 Oil return (oil separator)
- 8* Oil return with NH3 and insoluble oil
- 9 Connection for oil and gas equalization (parallel operation)
- 9a Connection for gas equalization (parallel operation)
- 9b Connection for oil equalization (parallel operation)
- 10 Oil heater connection
- 11 Oil pressure connection +
- 12 Oil pressure connection –
- 13 Cooling water connection
- 14 Intermediate pressure connection (MP)
- 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
- 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-P11")



- 17 Refrigerant inlet at liquid subcooler
 - 18 Refrigerant outlet at liquid subcooler
 - 19 Clamp space
 - 20 Terminal plate
 - 21 Maintenance connection for oil valve
 - 22 Pressure relief valve to the atmosphere (discharge side)
 - 23 Pressure relief valve to the atmosphere (suction side)
 - 24 IQ MODULE
 - SL Suction gas line
 - DL Discharge gas line
- Dimensions can show tolerances according to EN ISO 13920-B.



Selection: Horizontal receivers

Input Values

| | |
|-----------------|------|
| Common | Yes |
| Auto | |
| Operating point | Auto |

Operating Points

| | A |
|---------|----------|
| to [°C] | -10 |
| tc [°C] | 32 |

Result



Selection of the receivers:

1) "Approx. according to cooling capacity":

The receiver volume is determined by the design of the unit, the operating mode and the function of the receiver (receiving the complete refrigerant charge in the receiver or only compensating capacity variations). When selected via cooling capacity, an approximate selection of the receiver is obtained. Receivers in systems with long pipelines, winter control or in very compact systems should be selected according to method 2).

2) "According to refrigerant charge in the receiver":

The calculation is made on the basis of the specified refrigerant charge. The receiver volume is determined at 20°C and at a maximum filling charge of 95% of the possible receiver content.

Compressor units equipped with receiver

The BITZER range of products comprises compressor units with horizontal receivers. In the output window of the accessories these units, which are included in the standard delivery, are marked with "mounted" in the compressor unit line. Units that can be mounted, but are not included in the Bitzer delivery program, are marked with "single parts". Units in which the compressor does not fit onto the receiver are marked with "--".



Selection: IQ MODULE

Result

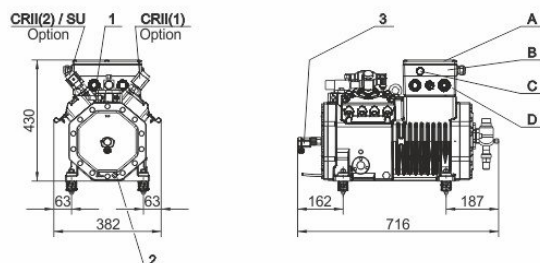
| Quantity | Selection | Extent of Delivery | Functionality |
|----------|--|---|---|
| 1 | CM-RC-01 Basis Package for 4VES-6 .. 4NES-20 | CM-RC-01 mounted in the extension terminal box with all actuators and sensors wired | Data logging of operating conditions, compressor start function (contactors), Modbus communication, Bluetooth |
| | | Motor temperature sensor (PTC) | Motor overheat protection |
| | | Discharge gas temperature sensor (PT1000) | Compressor discharge temperature protection and recording |
| | | Oil level sensor (OLC-D1) | Optical oil supply monitoring and recording |
| | | Crankcase heater | Automated oil heater control |
| 1 | VARISTEP valve for 4VES-6 .. 4NES-20 | VARISTEP solenoid valve with coil mounted and wired | Automated and quasi stepless capacity adaptation between 10 and 100% (0..10V Input). 1 x VARISTEP: 50..100%. See also KT-101. |
| 1 | SU valve for 4VES-6 .. 4NES-20 | SU solenoid valve with coil mounted and wired | Unloading of the compressor for reduced starting current and torque |



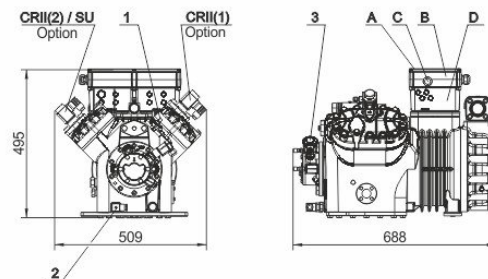
Technical Data: CM-RC-01

Dimensions and Connections

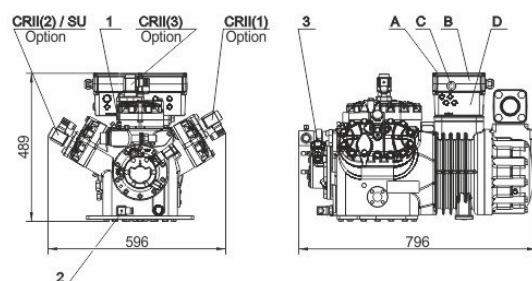
4VES .. 4NES



4JE .. 4FE



6JE .. 6FE



Technical Data

Electrical data

| | |
|--|-----------------------|
| Operating Voltage | 115V-230V +10%/-15% |
| Required fuse | 8A @ 115V / 4A @ 230V |
| Enclosure class for module housing of 4VES-6 .. 6FE-50 | IP65 |
| Enclosure class for module housing of 8GE-50 .. 8FE-70 | IP54 |
| Allowable ambient temperature | -30°C / 70°C |
| Maximum allowable altitude | 2000m |
| Allowable relative humidity | 5%-95% |

Extent of delivery (Standard)

Interfaces:

- Modbus RTU
- Bluetooth

Real-time clock



Legend of connection positions according to "Dimensions":

- 1 Discharge gas temperature sensor
- 2 Crankcase heater
- 3 Oil level sensor (OLC-D1) / Oil pressure sensor (DP-1)
- A Terminal box cover
- B Compressor module housing
- C LED sight glass
- D Compressor terminal box