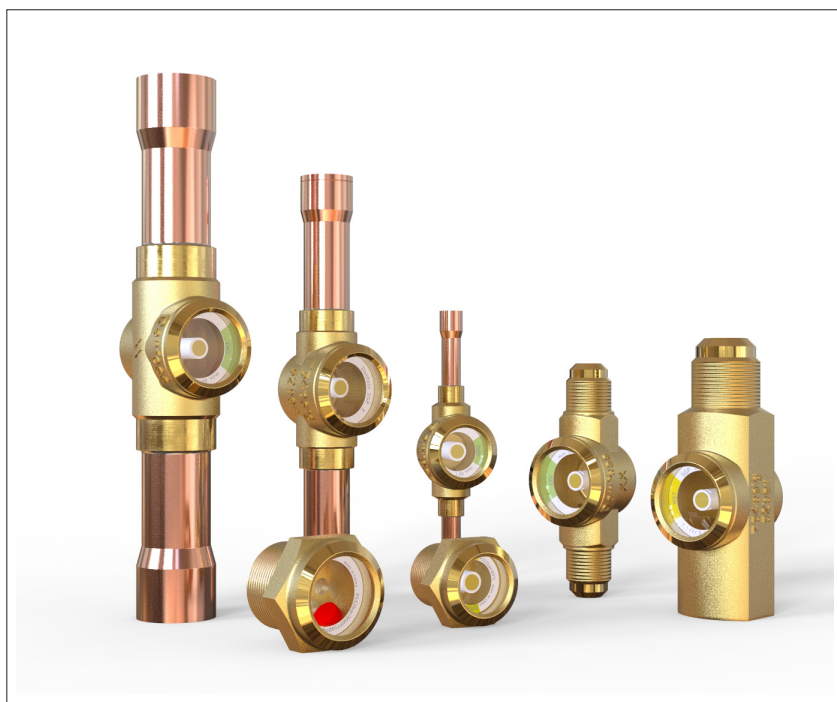


Data sheet

Sight glass (High pressure)

Type SGP X, SGP I, SGP N, SGP RX, SGP RI and SGP RN



SGP are sight glasses for high pressure applications (Max. Working Pressure 52 bar / 754 psig).

SGP is available with flare, solder and socket connections, and with and without moisture indicators.

SGP I / SGP N and SGP RI / SGP RN are equipped with sensitive indicators that reflect a color, which depends on the moisture content in the refrigerant.

SGP X and SGP RX, without moisture indicator, are mainly used to indicate the condition of the refrigerant in the liquid line or the flow in the oil return line from the oil separator.

Features

Type SGP X / SGP RX (without indicator)

- Indicates lack of subcooling
- Indicates refrigerant deficiency
- Indicates liquid level in receiver
- Indicates oil level in compressor
- Flare/flare, solder/solder connection or socket type

Type SGP I / SGP RI (with I type indicator)

Type SGP N / SGP RN (with N type indicator)

- Indicates too high moisture content in the refrigeration system by colors
- Indicates lack of subcooling
- Indicates refrigerant deficiency
- Flare/flare, solder/solder connection or socket type

- UL approval, conforms to Pressure Equipment Directive 2014/68/EU
- Large viewing window for better visibility
- Provides accurate identification of system conditions
- Easy to indicate liquid and oil level by float ball of socket type
- Good corrosion resistance by 2000 hours salt spray for brass material according to ASTM B117 requirement

Data sheet

High pressure sight glass, SGP X, SGP I, SGP N, SGP RX, SGP RI and SGP RN

Technical data

Media temperature: -50 – 80 °C / -58 – 175 °F
 Max. working pressure (PS / MWP): 52 bar / 754 psig
 Refrigerant oil: All mineral oils and ester oils

Approvals



Available types

		
Flare External x External	Flare Internal x External	Flare External x External
SGP X without indicator	SGP I and SGP N with indicator	SGP I and SGP N with indicator
		
Solder version ODF x ODF	Solder version ODF x ODM	Solder version ODF x ODF
SGP X without indicator	SGP I and SGP N with indicator	SGP I and SGP N with indicator
		
Socket	Socket	Saddle
SGP RX without indicator	SGP RI and SGP RN with indicator	SGS

Choice of sight glass moisture indication

Before choosing a sight glass with moisture indicator, the following should be considered:

- type of refrigerant
- water solubility of refrigerant
- the level on which a danger signal is required

Be aware that polyester oil for refrigerants like, e.g. R134a, R404A, R407C react with water in a hydrolysis generating acid and alcohol.

The recommended levels of moisture content are usually between 30 and 75 ppm, where hermetic compressors only tolerate very low moisture content, while semi-hermetic and other compressors normally tolerate higher moisture contents in the refrigerant.

Note: When storing, transporting or installing the Sight Glass, avoid the chemical indicator to get in contact with non-refrigerant medium or fluid (like water, oil, ect.)

The colour on the sight glass indicator depends on the moisture content of the refrigerant.

The values under “green / dry” are to be considered as perfect condition meaning full protection against harmful effects from moisture. In other words, the filter drier is working perfectly.

If the green color starts to fade, the color change has begun and the indicator should therefore be watched more carefully. If the color changes to yellow it is a clear signal, that the capacity of the filter drier is exceeded and must be replaced immediately.

REACH requirements

All Danfoss products fulfill the requirements in REACH.

One of the obligations in REACH is to inform customers about presence of Candidate list substances if any, we hereby inform you about one substance on the candidate list:

A moisture indicator in a sight glass contains a paper which is impregnated with Cobalt Dichloride (CAS no: 7646-79-9) in a concentration above 0.1% w/w. If the valve has been damaged or dismantled:

- Avoid skin contact with the paper
- Do not inhale the dust from the paper
- The paper must be disposed as hazardous waste

I type indicator for R290, R600, R600a

	Moisture content ppm = parts per million					
	I type indicator					
	Media temperature 25 °C / 77 °F			Media temperature 43 °C / 109 °F		
	Green / dry	Intermed. color	Yellow / wet	Green / dry	Intermed. color	Yellow / wet
R290	< 25	25 – 50	> 50	< 50	50 – 100	> 100
R600	< 10	10 – 20	> 20	< 28	28 – 55	> 55
R600a	< 11	11 – 22	> 22	< 30	30 – 60	> 60

N type indicator for R134a, R22, R32, R404A, R407A, R407C, R407F, R407H, R410A, R448A, R449A, R450A, R452A, R452B, R454B, R454C, R455A, R463A, R507, R513A, R515B, R1233zd(E), R1234ze(E), R1234yf, R1270, R744 (CO₂)

	Moisture content ppm = parts per million					
	N type indicator					
	Media temperature 25 °C / 77 °F			Media temperature 43 °C / 109 °F		
	Green / dry	Intermed. color	Yellow / wet	Green / dry	Intermed. color	Yellow / wet
R134a	< 30	30 – 100	> 100	< 45	45 – 170	> 170
R22	< 30	30 – 120	> 120	< 50	50 – 200	> 200
R32	< 64	64 – 289	> 289	< 116	116 – 459	> 459
R404A	< 20	20 – 70	> 70	< 25	25 – 100	> 100
R407A	< 29	29 – 115	> 115	< 48	48 – 192	> 192
R407C	< 30	30 – 140	> 140	< 60	60 – 225	> 225
R407F	< 30	30 – 168	> 168	< 60	60 – 240	> 240
R407H	< 35	35-180	> 180	< 60	60-365	> 365
R410A	< 66	66 – 266	> 266	< 135	135 – 540	> 540
R448A	< 28	28 – 110	> 110	< 70	70 – 227	> 227
R449A	< 29	29 – 105	> 105	< 53	53 – 200	> 200
R450A	< 23	23 – 148	> 148	< 46	46 – 245	> 245
R452A	< 20	20 – 79	> 79	< 30	30 – 143	> 143
R452B	< 70	70 – 260	> 260	< 144	144 – 260	> 260
R454B	< 29	29 – 161	> 161	< 58	58 – 250	> 250
R454C	< 25	25-115	> 115	< 30	30-190	> 190
R455A	< 20	20-95	> 95	< 25	25-145	> 145
R463A	< 55	55-280	> 280	< 95	95-435	> 435
R507	< 15	15 – 60	> 60	< 30	30 – 110	> 110
R513A	< 22	22 – 75	> 75	< 22	22 – 123	> 123
R515B	< 20	20-95	> 95	< 20	20-140	> 140
R1233zd(E)	< 18	18-90	> 90	< 20	20-150	> 150
R1234ze(E)	< 26	26 – 132	> 132	< 28	28 – 165	> 165
R1234yf	< 20	20-43	> 43	< 20	20-63	> 63
R1270	< 16	16 – 62	> 62	< 29	29 – 115	> 115
R744 (CO ₂)	< 80	80 – 195	> 195	-	-	-


Notes:

- For a fully updated list of approved refrigerants, visit <http://store.danfoss.com/> and search for individual code numbers, where refrigerants are listed as part of product details.
- Flare/Face seal/socket without gasket connections are only approved for A1 and A2L refrigerants. Socket with gasket connection is only approved for A1 refrigerants.
- This product is approved for R290, R32, R452B, R454B, R454C, R455A, R600, R600a, R1234yf and R1270 by ignition source assessment in accordance to standard EN ISO80079-36.
- For colours reflecting moisture values of other refrigerants and other media temperature, please contact Danfoss.
- SGP with indicator is not suitable for oil line application. For detailed information please contact Danfoss.
- Socket type can be used with refrigerant R744 (CO₂) except for the version with float ball.
- Socket type can be used with refrigerant R1233zd(E) except for the version with gasket.
- For the Max. media temperature which is above 55 °C / 131 °F for socket type with float ball, please consult Danfoss.

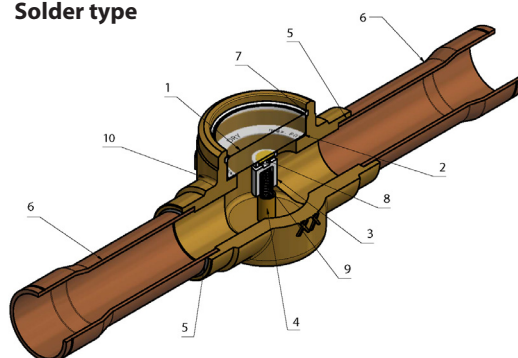
For the application use with R744 as part of a secondary loop or cascade:

1. The design pressure of the refrigerant containing component is not less than the design pressure of the associated components.
2. The component is not provided with any pressure relief or pressure regulating relief valve and that a sufficient number of valves having capacity deemed adequate shall be field-installed on the refrigeration system.
3. When the refrigeration system is de-energized, venting of R744 may occur through the pressure regulating relief valves, and may need to be recharged, but the valve should not be defeated or bypassed.
4. A sufficient number of pressure relief and pressure regulating valves may need to be provided based upon system capacity and located such that no stop valve is provided between the relief valve and the parts or section of the system being protected.

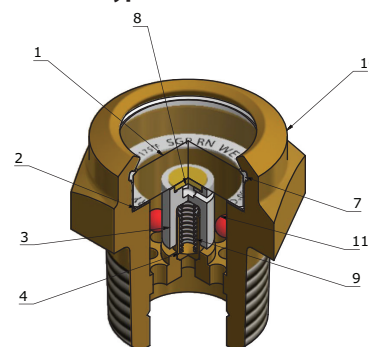
Design / Function

1. Glass
2. Label
3. Indicator fixture
4. Spring guide
5. Solder ring
6. Copper tube
7. Teflon ring
8. Indicator paper
9. Spring
10. Valve body
11. Floating ball

Solder type



Socket type



Ordering

SGP X without indicator

	Type	Connection type	Connection		Code no. Multi pack ²⁾
			[inch]	[mm]	
	SGP 10 X	Flare ext. x ext.	3/8	10	014L0080
	SGP 12s X	Solder ODF x ODF	1/2	—	014L0086
	SGP 16s X		5/8	16	014L0087
	SGP 22s X		7/8	22	014L1207

SGP I with I type indicator

	Type	Connection type	Connection		Code no. Multi pack ²⁾
			[inch]	[mm]	
	SGP 6 I	Flare ext. x ext.	1/4	6	014L0007
	SGP 10 I		3/8	10	014L0008
	SGP 12 I		1/2	12	014L0009
	SGP 16 I		5/8	16	014L0024
	SGP 19 I		3/4	19	014L0028
	SGP 6 I	Flare int. x ext. ¹⁾	1/4	6	014L0021
	SGP 10 I		3/8	10	014L0022
	SGP 12 I		1/2	12	014L0025
	SGP 16 I		5/8	16	014L0026
	SGP 19 I		3/4	19	014L0043
	SGP 6s I	Solder ODF x ODF	1/4	—	014L0034
	SGP 10s I		—	6	014L0040
	SGP 12s I		3/8	—	014L0035
	SGP 16s I		—	10	014L0041
	SGP 18s I		1/2	—	014L0036
	SGP 19s I		—	12	014L0042
	SGP 22s I		5/8	16	014L0044
	SGP 22s I		—	18	014L0045
	SGP 6s I	Solder ODF x ODM	3/4	19	014L0047
	SGP 10s I		7/8	22	014L0039
	SGP 12s I		1/4	—	014L0125
	SGP 16s I		3/8	—	014L0126
	SGP 22s I		1/2	—	014L0127

Ordering

SGP N with N type indicator

	Type	Connection type	Connection		Code no. Multi pack ²⁾
			[inch]	[mm]	
	SGP 6 N	Flare ext. x ext.	1/4	6	014L0161
	SGP 10 N		3/8	10	014L0162
	SGP 12 N		1/2	12	014L0163
	SGP 16 N		5/8	16	014L0165
	SGP 19 N		3/4	19	014L0166
	SGP 6 N	Flare int. x ext. ¹⁾	1/4	6	014L0171
	SGP 10 N		3/8	10	014L0172
	SGP 12 N		1/2	12	014L0173
	SGP 16 N		5/8	16	014L0174
	SGP 19 N		3/4	19	014L0175
	SGP 6s N	Solder ODF x ODF	1/4	—	014L0181
			—	6	014L0191
	SGP 10s N		3/8	—	014L0182
			—	10	014L0192
	SGP 12s N		1/2	—	014L0183
			—	12	014L0193
	SGP 16s N		5/8	16	014L0184
			—	18	014L0195
	SGP 12s N	Solder ODF x ODM	3/4	19	014L0185
	SGP 16s N		5/8	16	014L0186
	SGP 22s N		7/8	22	014L0187
			1 1/8	—	014L0187
	SGP 6s N		1/4	—	014L0201
	SGP 10s N		3/8	—	014L0202
	SGP 12s N	Solder ODF x ODM	1/2	—	014L0203
	SGP 16s N		5/8	16	014L0204
	SGP 22s N		7/8	22	014L0206

¹⁾ Can be screwed directly into the filter drier

²⁾ For the code selection of Industrial pack version please contact Danfoss.

³⁾ Oversize connections

No indicator

	Valve type	Indicator	Connection type	Connection	Float ball [pc]	With gasket	Code no. Multi pack ³⁾
	SGP 3/4 RX	No	G thread	G 3/4 A ¹⁾	1	No	014L0004
			NPT	3/4 – 14 NPT ²⁾	1	No	014L0005
	SGP 1/2 RX		NPT	1/2 – 14 NPT ²⁾	3	No	014L0002

Indicator

	SGP 1/2 RI	I type	NPT	1/2 – 14 NPT ²⁾	3	No	014L0131
	SGP 24 RI		M thread	M24 x 1	—	Yes	014L1154
	SGP 1/2 RN	N type	NPT	1/2 – 14 NPT ²⁾	3	No	014L0006
	SGP 24 RN		M thread	M24 x 1	—	Yes	014L1155
	SGP 20 RN		M thread	M20 x 1.5	—	No	014L1601

Saddle

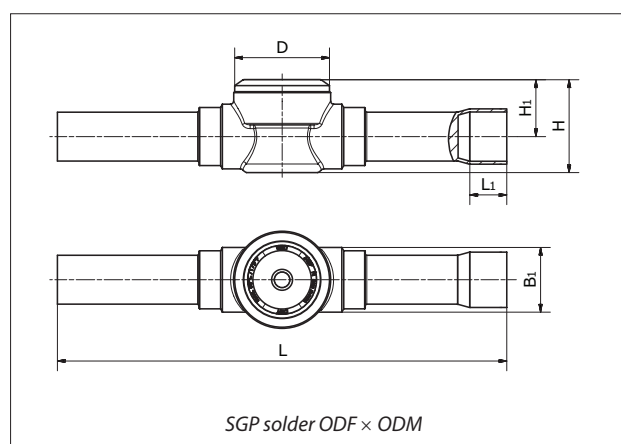
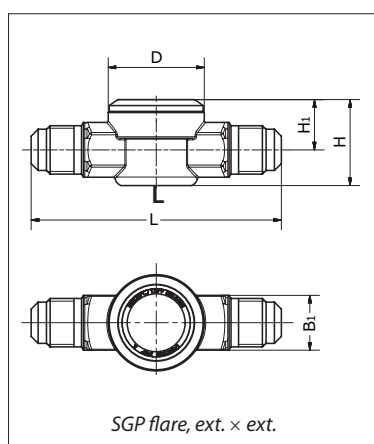
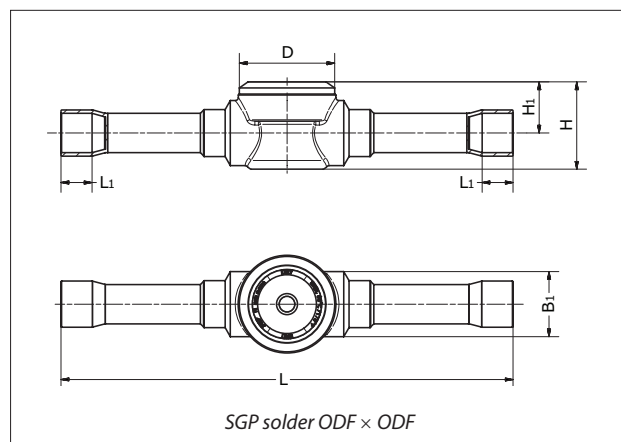
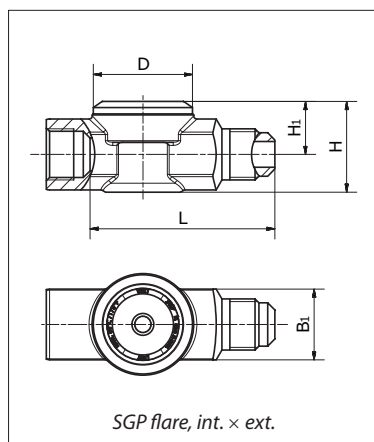
	Valve type	Connection type	Connection	Tube connection [in]	Industrial pack [pcs]	Code no.
	SGS	Tube fitting	M20 x 1.5	7/8	80	014-1073
			M20 x 1.5	1 1/8	80	014-1071
			M20 x 1.5	1 3/8	80	014-1074
			M24 x 1	7/8	80	014-1059
			M24 x 1	1 1/8	80	014-1056
			M24 x 1	1 3/8	80	014-1057
			M24 x 1	1 5/8	80	014-1058
			M24 x 1	2 1/8	80	014-1067

¹⁾ ISO 228-1

²⁾ ANSI/ASME B1.20.1

³⁾ For the code selection of Industrial pack version please contact Danfoss.

Dimensions and weights
SI units



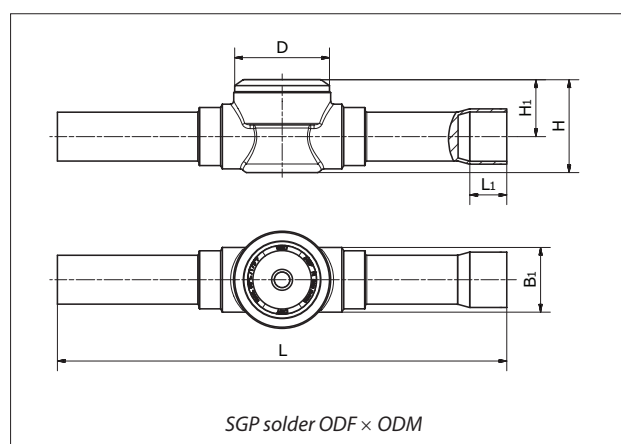
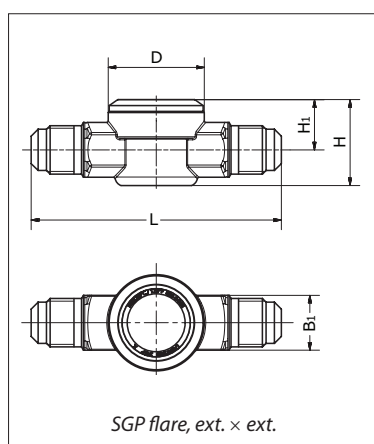
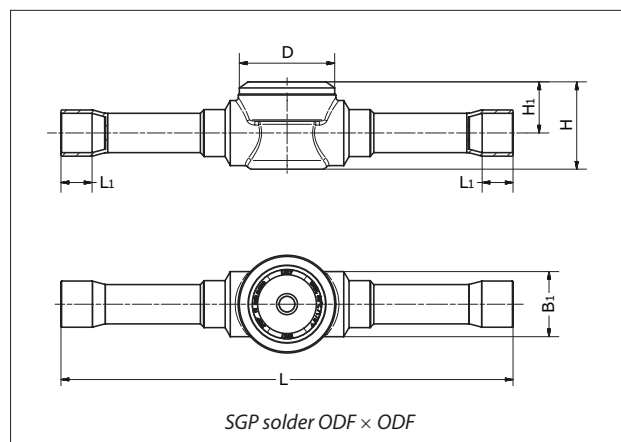
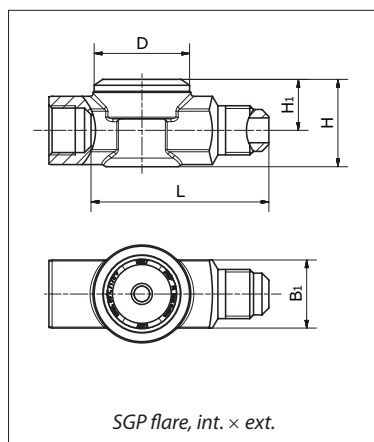
SI Units

Type	Connection type	L	L ₁	H	H ₁	B ₁	øD	Net weight
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[Kg]
SGP 6 N, SGP 6 I	Flare ext. x ext.	67	–	24	15	13	27	0.1
SGP 10 N, SGP 10 I		82	–	28	17	18	32	0.2
SGP 12 N, SGP 12 I		88	–	30	19	21	32	0.3
SGP 16 N, SGP 16 I		104	–	37	22	27	32	0.4
SGP 19 N, SGP 19 I		110	–	42	23	32	37	0.6
SGP 6 N, SGP 6 I	Flare int. x ext.	46	–	24	15	16	27	0.1
SGP 10 N, SGP 10 I		57	–	28	17	22	32	0.2
SGP 12 N, SGP 12 I		59	–	31	19	24	32	0.2
SGP 16 N, SGP 16 I		71	–	37	22	27	32	0.4
SGP 19 N, SGP 19 I		75	–	42	23	32	37	0.5
SGP 6s N, SGP 6s I	Solder ODF x ODF	101	7	24	15	14	27	0.1
SGP 10s N, SGP 10s I		119	9	24	15	14	27	0.1
SGP 12s N, SGP 12s I		146	10	28	17	21	32	0.2
SGP 16s N, SGP 16s I		146	12	30	19	21	32	0.2
SGP 18s N, SGP 18s I		173	14	37	22	28	32	0.3
SGP 19s N, SGP 19s I		173	14	37	22	28	32	0.3
SGP 22s N, SGP 22s I		173	17	37	23	28	32	0.3
SGP 22s N, SGP 22s I ¹⁾		173	22	37	23	28	32	0.3
SGP 6s N, SGP 6s I	Solder ODF x ODM	101	7	24	15	14	27	0.1
SGP 10s N, SGP 10s I		119	9	24	15	14	27	0.1
SGP 12s N, SGP 12s I		146	10	28	17	21	32	0.2
SGP 16s N, SGP 16s I		146	12	30	19	21	32	0.2
SGP 22s N, SGP 22s I		173	17	37	22	28	32	0.3

¹⁾ Oversize connections

Dimensions and weights

US units

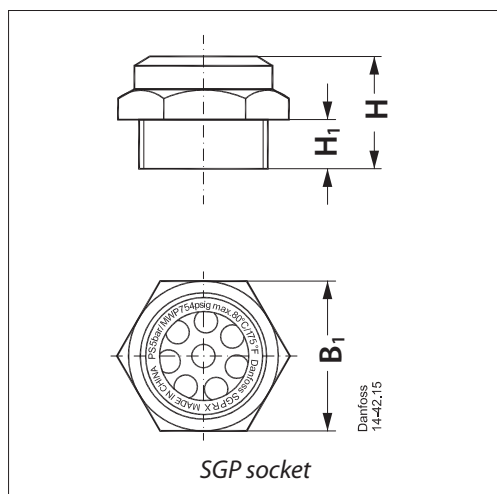


US Units

Type	Connection type	L	L ₁	H	H ₁	B ₁	øD	Net weight
		[in]	[in]	[in]	[in]	[in]	[in]	[lb]
SGP 6 N, SGP 6 I	Flare ext. x ext.	2.64	–	0.94	0.59	0.51	1.06	0.2
SGP 10 N, SGP 10 I		3.23	–	1.10	0.67	0.71	1.26	0.4
SGP 12 N, SGP 12 I		3.46	–	1.18	0.75	0.83	1.26	0.6
SGP 16 N, SGP 16 I		4.09	–	1.46	0.87	1.06	1.26	0.8
SGP 19 N, SGP 19 I		4.33	–	1.65	0.91	1.26	1.46	1.3
SGP 6 N, SGP 6 I	Flare int. x ext.	1.81	–	0.94	0.59	0.63	1.06	0.2
SGP 10 N, SGP 10 I		2.24	–	1.10	0.67	0.87	1.26	0.4
SGP 12 N, SGP 12 I		2.32	–	1.22	0.75	0.94	1.26	0.5
SGP 16 N, SGP 16 I		2.80	–	1.46	0.87	1.06	1.26	0.8
SGP 19 N, SGP 19 I		2.95	–	1.65	0.91	1.26	1.46	1.1
SGP 6s N, SGP 6s I	Solder ODF x ODF	3.98	0.28	0.94	0.59	0.55	1.06	0.2
SGP 10s N, SGP 10s I		4.69	0.35	0.94	0.59	0.55	1.06	0.2
SGP 12s N, SGP 12s I		5.75	0.39	1.10	0.67	0.83	1.26	0.4
SGP 16s N, SGP 16s I		5.75	0.47	1.18	0.75	0.83	1.26	0.4
SGP 18s N, SGP 18s I		6.81	0.55	1.46	0.87	1.10	1.26	0.6
SGP 19s N, SGP 19s I		6.81	0.55	1.46	0.87	1.10	1.26	0.6
SGP 22s N, SGP 22s I		6.81	0.67	1.46	0.91	1.10	1.26	0.6
SGP 22s N, SGP 22s I ¹⁾		6.81	0.87	1.46	0.91	1.10	1.26	0.6
SGP 6s N, SGP 6s I	Solder ODF x ODM	3.98	0.28	0.94	0.59	0.55	1.06	0.2
SGP 10s N, SGP 10s I		4.69	0.35	0.94	0.59	0.55	1.06	0.2
SGP 12s N, SGP 12s I		5.75	0.39	1.10	0.67	0.83	1.26	0.4
SGP 16s N, SGP 16s I		5.75	0.47	1.18	0.75	0.83	1.26	0.4
SGP 22s N, SGP 22s I		6.81	0.67	1.46	0.87	1.10	1.26	0.6

¹⁾ Oversize connections

Dimensions and weights



Type	Connection type	Connection	H	H1	B1	Net. weight
			[mm]	[mm]	[mm]	[kg]
SGP 3/4 RX	G thread	G 3/4 A ¹⁾	24	10	32	0.1
SGP 1/2 RX	NPT	1/2 – 14 NPT ²⁾	31	18	27	0.1
SGP 3/4 RX	NPT	3/4 – 14 NPT ²⁾	32	18	32	0.1
SGP 1/2 RN / SGP 1/2 RI	NPT	1/2 – 14 NPT ²⁾	31	18	27	0.1
SGP 24 RN / SGP 24 RI	M thread	M24 x 1	29	15	32	0.1
SGP 20 RN	M thread	M20 x 1.5	26	13	27	0.1

Type	Connection type	Connection	H	H1	B1	Net. weight
			[in]	[in]	[in]	[lb]
SGP 3/4 RX	G thread	G 3/4 A ¹⁾	0.94	0.39	1.26	0.22
SGP 1/2 RX	NPT	1/2 – 14 NPT ²⁾	1.22	0.71	1.06	0.22
SGP 3/4 RX	NPT	3/4 – 14 NPT ²⁾	1.26	0.71	1.26	0.22
SGP 1/2 RN / SGP 1/2 RI	NPT	1/2 – 14 NPT ²⁾	1.22	0.71	1.06	0.22
SGP 24 RN / SGP 24 RI	M thread	M24 x 1	1.14	0.59	1.26	0.22
SGP 20 RN	M thread	M20 x 1.5	1.02	0.51	1.06	0.22